

DUPLEX AND SUPER DUPLEX STAINLESS STEELS

Application Segments

Oil & Gas/CPI

Available Product Variants

Long Products*

Semi-Finished Products / Billet

Plates

*) Presented data refer exclusively to long products. Please observe the detailed explanations at the end of the data sheet (pdf).

Product Description

BÖHLER A911SA is a ferritic-austenitic stainless steel of Type 25%Cr with PREN of min. 40. It offers excellent corrosion resistance against general corrosion, stress corrosion cracking, corrosion fatigue, pitting, crevice and erosion corrosion and possessing very high mechanical strength properties. However, it contains less copper compared to other super Duplex SS but a deliberate addition of tungsten instead, claimed to selectively improve corrosion resistance. Good weldability, post weld heat treatment not necessary.

Max. temperature for long periods of service: 280°C (535°F) / (300°C/570°F possible for short periods).

Surface condition for optimum corrosion resistance: pickled or machined.

Components in offshore, waste water, sea water desalination and chemical plants with aggressive chloride-containing media e.g. heat exchangers, separator parts, compressor and pump components, turbine blades.

Process Melting

Airmelted

Applications

- > Comp. for Chemical plants (incl. LNG, FGD, Urea, LDPE, etc.)
- > Consumer Goods - General
- > Flowlines & Connectors
- > Oil & Gas / CPI
- > Pumps and High Pressure Components
- > Well Completion Tools
- > Components for Recycling Industry
- > CPI (incl. LNG, Urea)
- > Food processing Industry
- > Other Components
- > Tubular Products, Flanges, Fittings
- > Wellhead, X-mas trees and Manifolds (incl. Tubing hangers), BOPs
- > Comps. for Food processing and Animal Feed
- > Fasteners, Bolts, Nuts
- > Mechanical Engineering
- > Other Oil and Gas + CPI comps.
- > Valves and Actuators

Technical data

Material designation		Standards	
F55	Market grade	10088-3	EN ISO
1.4501	SEL	A182/A182M	ASTM
X2CrNiMoNCuW25-7-4	EN	A276/A276M	
S32760	UNS	A479/A479M	
		MDS D57	NORSOK

Chemical composition (wt. %)

C	Si	Mn	P	S	Cr	Mo	Ni	W	Cu	N
max. 0.030	max. 1.00	max. 1.00	max. 0.030	max. 0.010	24.0 to 26.0	3.0 to 4.0	6.0 to 8.0	0.50 to 1.00	0.50 to 1.00	0.20 to 0.30

Refers to NORSOK MDS D57-UNS 32760 | PREN = % Cr + 3.3 x % Mo + 16 x % N min 40.

Delivery condition

Solution Annealed + Quenched

Hardness (HB)	max. 310 hot finished or cold finished
Tensile Strength (MPa ksi)	min. 750 109 hot finished or cold finished
Yield Strength (MPa ksi)	min. 550 80 hot finished or cold finished

Round Bars and Wire Rod (if any)

		Diameter*			
		mm		inch	
ROLLED					
5.00	-	13.50		0.197	- 0.531
12.50	-	130.00		0.492	- 5.118
FORGED					
131.10	-	200.00		5.161	- 7.874

* Diameter 5.00 - 13.50 mm available as Wire Rod.

Diameter 12.5 - 130 mm round bars.

More information regarding MOQ, lengths and tolerances upon request. Flat bars on request.

Long Products: For additional specifications, technical requirements, and other dimensions, please contact our regional voestalpine BÖHLER sales companies.

Sheet & Plates: Product Variant may differ in terms of melting process, technical data, delivery, and surface condition as well as available product dimensions. Please contact voestalpine BÖHLER Bleche GmbH & Co KG.

Semi-Finished Products: Product Variant may differ in terms of melting process, technical data, delivery, and surface condition as well as available product dimensions. Please contact the business unit Semi Finished Products of voestalpine BÖHLER Edelstahl GmbH & Co KG.

The data contained in this brochure is merely for general information and therefore shall not be binding on the company. We may be bound only through a contract explicitly stipulating such data as binding. Measurement data are laboratory values and can deviate from practical analyses. The manufacture of our products does not involve the use of substances detrimental to health or to the ozone layer.

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voestalpine

ONE STEP AHEAD.